



CMI TECHNOLOGY, INC.

CMI Equipment and Machine Description

CNC Multi-Axis Machining

(2) Mazak Super Quick Turn 200 MY 11" OD x 20"

CNC Turning

(1) Haas SL-40 25.5" OD Turning x 44", 7" Bore

(1) Mazak QT 15 Turning Center 10" OD x 22"

(1) Mazak QT 8N Turning Center 6" OD x 18"

CNC Milling

(2) Monarch VMC-75B 20" x 40" x 24" and 4th axis rotary table

(1) Monarch VMC-45 18" x 30" x 15"

(1) Bostomatic Series 400 14" x 20" x 12"

(1) Hurco 4020SSM 40" x 20" x 24"

Manual Turning

(1) Hardinge HLV

(1) Lodge & Shipley AVS 10" OD x 72"

(1) Clausing Colchester 13" OD x 40"

Manual Milling

(1) Acer 3VK Mill, Anilam CNC Control

(1) SWI Sport B3 Bed Mill, Prototrak M3 CNC Control

(1) Clausing/Kondia Vertical Mill, Prototrak CNC Control

(1) Seiki XL Vertical Mill

(1) Bridgeport Series I Vertical Mill

(2) Automatic Sakazaki Duplicator SM-3000AT 3D

EDM RAM

(1) Elox ES1000 EDM 12" x 12" x 12"

(1) Agie Mondo II 8" x 6" x 8"

Grinding

(1) Okamoto ACC-1224ST 3-Axis 12" x 24" x 13.6"

(1) Okamoto Linear 618

(1) Chevalier Hand Feed 6" x 18" x 11"

Welding and Fabrication

(1) Miller AC/DC TIG Welder

(1) Hobart Beta MIG Welder

(1) Moldmender Micro Welder



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CMI Equipment and Machine Description

Programming, Design, Drafting, and Engineering Support

Unigraphics NX5 Design and Machining

AutoCAD Mechanical 2008

HP Design Jet 500 Plotter 42"

Suburban DNC System Interfaced Directly to all CNC machines

Support Equipment

(1) Drake "H" Frame Press

(1) Sand/Glass Bead Sandblasting

(1) Superior Hone

(1) Yale Forklift 5000 lb

(1) Gantry Crane 2-Ton

(1) Chevy Truck ¾ Ton

(1) Floor Drill Press

(1) DoALL Vertical Band Saw 16"

(1) DoALL C916 Horizontal Band Saw

(1) Wells 8M Horizontal Band Saw

(1) Everett Abrasive Cut-off Machine

Quality Assurance Tools

(1) Sheffield Cordax 1808M-DCCMEA-B89, Programmable CMM

(1) Sheffield 200 3-Axis CMM

(1) Browne & Sharpe MicroVal 454 CMM

(1) Micro-Vu B-14 Optical Comparator

(1) Rockwell 4-TY Hardness Tester

Miscellaneous Digital Height Gages, Surface Plates,
Gage Blocks, Pin Gages, Micrometers (up to 24"),
Bore Gages, Verniers, and Plug Gages

Quality Assurance Standards

ISO Compliant Quality Management System

Quality Manual Available upon Customer Request

Facilities

Modern 12,000 Sq. Foot Plant

All Climate Controlled

Large high bays welding and assembly areas

Located North of Dayton, Ohio